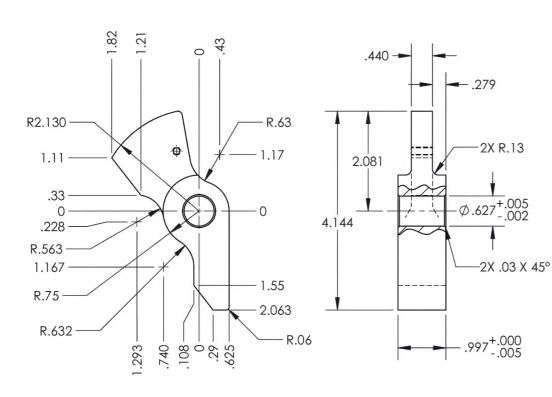
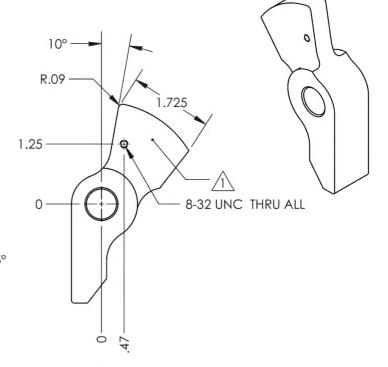
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
6		AS DRAWN BY CANAM.	7/22/2013	JAG		
7		CH'D FINISH WAS SILVER ZINC IS NICKEL PLATE .00040006, BAKE AFTER PLATING PER R.W.	9/20/2013	CFS	RW	
8	14-0094	CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED MACHINE ENGRAVE NOTE.	7/28/2014	DPD	RW	





## NOTES:

1 MACHINE ENGRAVE BATCH NUMBER.

2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

		RT	,	
LOAD STOP				
4.5NR-18				REV 8
MAT'L 4140		DRAWN BY:	CANAM	
	OTHERWISE SPECIFIED SIONS ARE IN INCHES		D Wee	il
VVV + DOE	IONS ± 1/32	HEAT TREAT	48-52 HRC	
	GLES ±.5°	FINISH	SEE NOTE 2	
1. BREAK ALL SHARP EDG	ES .015 x 45°	SPEC		
OR .015R 2. DIMENSIONAL LIMITS AP	DI V ACTED	USED ON MODEL		
PLATING	IAL LIMITS APPLY AFTER			
scale 1:2	DATE 10/	21/1997	SHEET 1 O	F 1

ASSY QTY	ASSY QTY	В/О	Part #	UNIT	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-18	1	LOAD STOP	4140	1 X 2-1/2 X 4-1/4